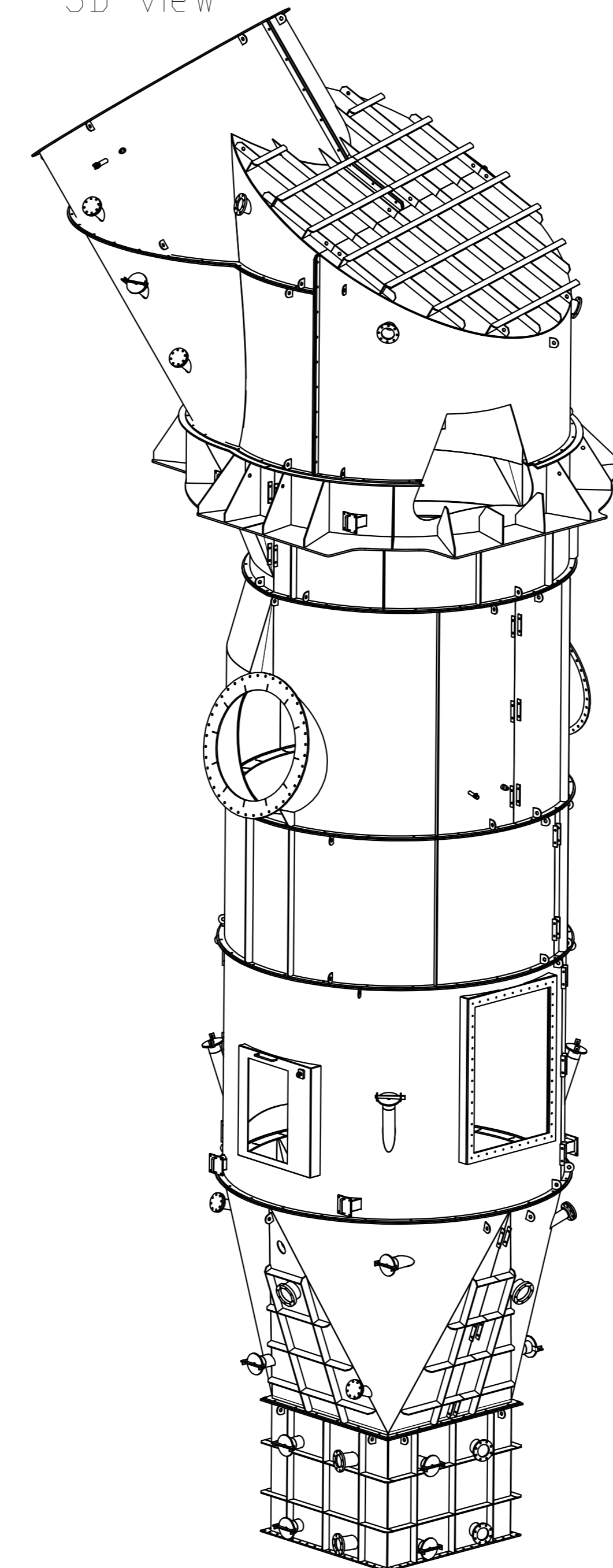
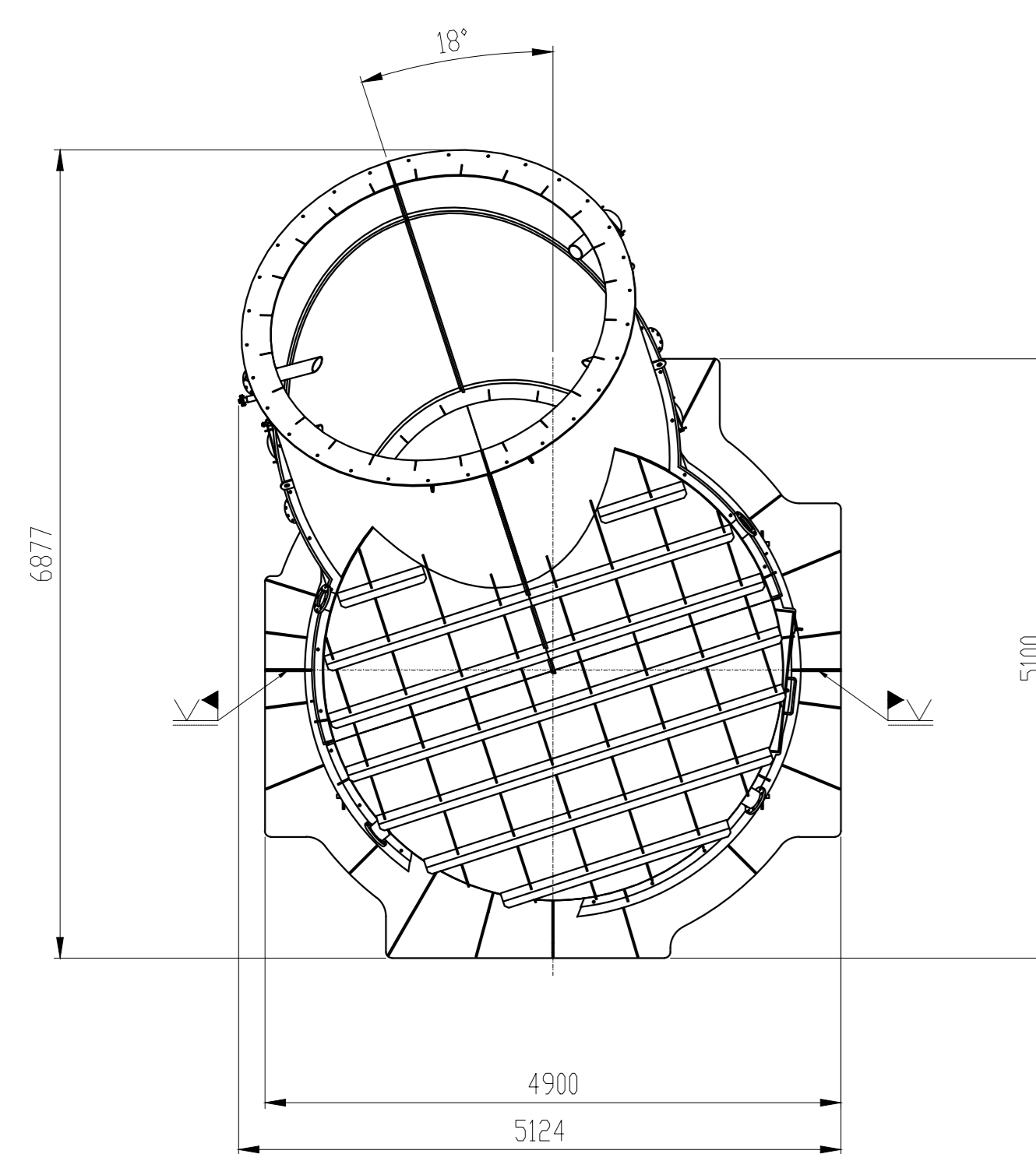
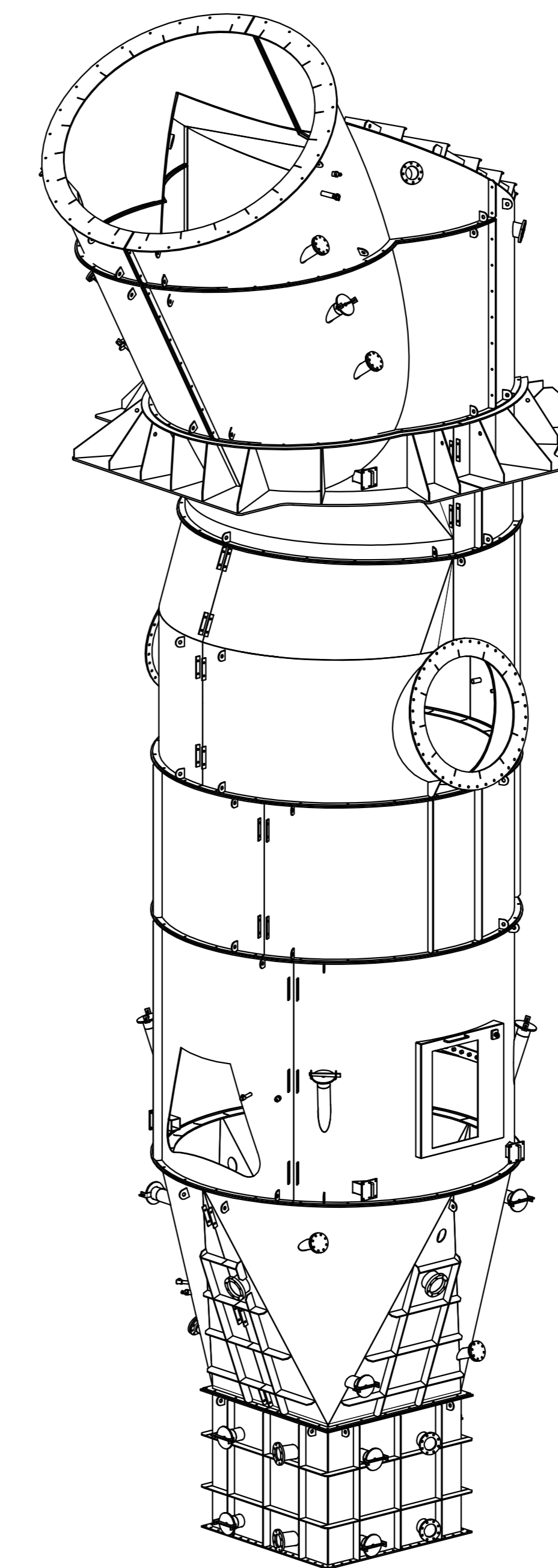


| Amount | Designation | Item | Material | Weight/Item | Base size L x B x H | Remark |
|--------|-------------------|------|----------|-------------|------------------------|---------------------|
| 1 | Welding group D1 | 1 | 10045 | 1260 kg | 3799 x 3038 x 2862 | P.CED.01/49-0401.00 |
| 1 | Welding group D2 | 2 | | 1251 kg | 3799 x 3038 x 2862 | P.CED.01/49-0402.00 |
| 1 | Welding group D3 | 3 | | 994 kg | 4168 x 2200 x 2050 | P.CED.01/49-0403.00 |
| 1 | Welding group D4 | 4 | | 982 kg | 4157 x 2200 x 2050 | P.CED.01/49-0404.00 |
| 1 | Welding group D5 | 5 | | 1810 kg | 4149 x 2711 x 2070 | P.CED.01/49-0405.00 |
| 1 | Welding group D6 | 6 | | 1850 kg | 4900 x 2450 x 1541 | P.CED.01/49-0406.00 |
| 1 | Welding group D7 | 7 | | 2139 kg | 4900 x 2650 x 1541 | P.CED.01/49-0407.00 |
| 1 | Welding group D8 | 8 | | 1693 kg | 4089 x 2729 x 2444 | P.CED.01/49-0408.00 |
| 1 | Welding group D9 | 9 | | 1694 kg | 4106 x 2729 x 2444 | P.CED.01/49-0409.00 |
| 1 | Welding group D10 | 10 | | 1834 kg | 2538 x 2538 x 1590 | P.CED.01/49-0410.00 |
| 1 | Welding group D11 | 11 | | 1578 kg | 4100 x 2050 x 2771 | P.CED.01/49-0411.00 |
| 1 | Welding group D12 | 12 | | 1575 kg | 4100 x 2050 x 2771 | P.CED.01/49-0412.00 |
| 1 | Welding group D13 | 13 | | 1592 kg | 4273 x 2175 x 2800 | P.CED.01/49-0413.00 |
| 1 | Welding group D14 | 14 | | 1553 kg | 4225 x 2175 x 2800 | P.CED.01/49-0414.00 |
| 1 | Welding group D15 | 15 | | 1163 kg | 4103 x 2070 x 1800 | P.CED.01/49-0415.00 |
| 1 | Welding group D16 | 16 | | 1139 kg | 4100 x 2070 x 1800 | P.CED.01/49-0416.00 |

3D-view



3D-view 2



Notes:

1. Manufacturing 1 pcs.
2. G - Gas tight

| DESIGNED | DATE | NAME | PROJECT-NO. | |
|------------|---|--------|-------------|---------------------|
| | 26.03.2025 | RM | P.CED.011 | |
| CHECKED | | | | |
| PROJECTION | | | | |
| TITLE | Overview calcliner vessel and orifice | | | |
| BY | Cemertoma ODRA S.A. | | | |
| DATE | 1:50 | WEIGHT | 24106 kg | |
| MATERIAL | 10045, 10425, 14841 | | DRAWING-NO. | P.CED.01/49-0400.00 |



The content of this drawing is our intellectual property. This drawing is only for personal usage given to the receiver. Without our written grant it is not allowed to duplicate or give it to a third party. An act contrary will be judicially prosecuted.

PM-Technologies GmbH

Neugasse 111

4-3200 Güssing

MANUFACTURING & INSTALLATION INSTRUCTIONS: (IF THERE ARE NO OTHER STATEMENTS)

- The welder must be certified according to EN 287 - part 1.
- Weld seam classification in accordance with EN ISO 5817 - table 1, assessment group C.
- All weld seams to be carried out in accordance with the instructions of the fabricator's manufacturer in respect to the properties of the base material.
- All weld seams to be carried out to fit to the sheet metal thickness.
- All joints must be retro-forged.
- All flanges to be welded in place as the hole pattern shown on the drawing.
- All inside and outside flanges to be ground to a smooth transition to base metal (undercuts to be avoided).
- Observe all dimensional tolerances in accordance with EN ISO 13912.
- Table 1: tolerance class A, Table 2: tolerance class A and Table 3: tolerance class C.